



**Montana
Woodworks®**
"From The Mountains of Montana to Your Home"

Assembly Instructions Storage Bed

Thank you for purchasing your heirloom quality furniture from Montana Woodworks®. Should you have any questions or need to contact sales or support, please do not hesitate to contact our corporate offices at 888.889.3728 or via E-Mail at: cs@montanawoodworks.com

Tools Needed: 1/2" Wrench/Socket, Hammer

Before beginning assembly, please take a few moments to carefully read the instructions, familiarize yourself with the components and understand each step of the process. Likewise, please ensure that the hardware package contains the items as described below.

Parts List: (1) Headboard, (1) Footboard, (2) Side Rails, (2) Drawer Sections, (1) Storage Unit Stabilizer, (2) Pieces of Plywood, (1) End Cap

Hardware List: (8) 2 1/2" Lag Bolts, (8) Washers, (8) Lag Bolt Inserts

Assembly Instructions:

Step 1. Layout all parts in a large, well lit area. DO NOT THROW AWAY THE TWO PIECES OF PLYWOOD!

Step 2. Insert a lag shield insert into each of the 8 pre-drilled holes in the headboard and footboard. Using a hammer, tap them in until flush with wood. Be careful not to damage or mar the wooden surfaces.

Step 3. Stand headboard and footboard assemblies upright and separate them by the length of the included side rails for ease of assembly.

Step 4. Set drawer sections between the headboard and footboard with drawers facing outward.

Step 5. Insert footboard end cap into pre-installed brackets on drawer sections.

Step 6. Insert headboard storage unit stabilizer into pre-installed brackets on cabinet sections.

Step 7. Place plywood on top of cabinets. (The plywood provides a mattress support foundation. A box spring is not necessary but can be used if so desired.)

Step 8. Place one washer on each of the 8 lag bolts.

Step 9. With one person holding the side rail, the other inserts a lag bolt with washer through the slot on the metal mounting flange, screwing it into the corresponding hole on the headboard. Do not fully tighten.

Repeat for the footboard and for the opposite side until all 8 lag bolts are in place. Again, do not tighten fully.

Step 10. Make any final adjustments to the headboard, footboard, drawer sections or plywood as may be necessary.

Step 11. Tighten all lag bolts fully at this time.

PLEASE NOTE: If you purchased your item "ready to finish" special care must be taken to properly apply a high grade final finish in a timely manner. Doing so will help protect your purchase from discoloration and damage caused by exposure to ultra-violet light and/or weather. If the products intended use is outside, please use an exterior rated finish to also protect from weather damage. See use and care instructions for further information. Failure to adequately protect item by application and as needed, re-application of a final finish may void warranty.